

07th October 2023

To,  
The Company Secretary  
Novartis India Limited  
Inspire BKC,  
6<sup>th</sup> & 7<sup>th</sup> Floor  
BKC Bandra East  
Mumbai - 400051

Dear Sir,

Sub: Investor Grievance Report for the quarter ended 30.09.2023.  
Unit: Novartis India Limited

Please refer the below investor grievance details for the period, starting from 01.07.2023 to 30.09.2023.

Investor grievance report for the quarter ended 30.09.2023						
Particulars	SEBI	BSE	NSE	Letters	Mails	Total
Pending at the beginning of the quarter	1	1	Nil	Nil	Nil	2
Received during the quarter	2	Nil	Nil	1	Nil	3
Disposed of during the quarter	3	1	Nil	1	Nil	5
Remaining unresolved at the end of the quarter	Nil	Nil	Nil	Nil	Nil	Nil

Thanking You,  
For Linkintime India Pvt Ltd

  
Suman Shetty - AVP